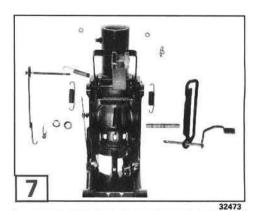
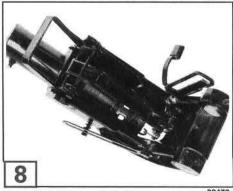
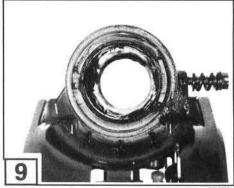
Assembly

- 7 8 1. If any of the swivel bracket components were removed, refer to the two reference pictures for correct reassembly.
- 2. If removed, install the steering bracket to the pivot tube with the three screws Θ . Tighten the screws to a torque of 96-120 in. lbs. (11-14 N·m).
- 3. Assemble the friction block and liner. Lubricate and place the liner and friction block in the swivel bracket.
- 1 4. Install the upper thrust washer ® on the swivel bracket.
- 5. Apply *OMC Triple-Guard* grease to the lower bushing. Install the lower bushing (E), O-ring (D), and lower thrust washer (C).
- 6. Apply *OMC Triple-Guard* grease to the pivot tube. Install the pivot tube and steering bracket into the swivel bracket.
- 7. Thread the swivel bracket adjustment screw with spring into the swivel bracket to retain the steering bracket.







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